



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	735	6538	PISTON AND PISTON PIN ASSEM	AR		
1	735	6616	PISTON AND PISTON PIN ASSEM	AR		
1	735	6617	PISTON AND PISTON PIN ASSEM	AR		
2	39	75609	RING, PISTON - 8 SETS (STAND	8		
2	39	75981	RING, PISTON - 8 SETS (.030 O.S	AR		
3	23	52205	BEARING UNIT, CRANKSHAFT (S	4		
3	23	52206	BEARING UNIT, CRANKSHAFT M	AR		
3	23	52207	BEARING UNIT, CRANKSHAFT M	AR		
3	23	52209	BEARING UNIT, CRANKSHAFT M	AR		
3	23	52210	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52211	BEARING UNIT, CRANKSHAFT M	1		
4	23	52212	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52213	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52215	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52216	BEARING UNIT, CRANKSHAFT M	AR		
5	17	24813	PIN, DOWEL - REAR CRANKSHAI	1		
6	26	58203	OIL SEAL, REAR CRANKSHAFT B	2		
6	26	35313	OIL SEAL, REAR CRANKSHAFT B	2		
7		52217	CAP, REAR - CRANKSHAFT BEAF	1		
8		54789	CAP, FRONT AND INTERMEDIAT	4		
9	10	54788	BOLT, CRANKSHAFT BEARING C	5		
10	16	54790	STUD, OIL PAN BAFFLE ATTACH	5		
--	17	35312	PIN, DOWEL - CRANKCASE FRO	1		
11	222	4521	FLYWHEEL ASSEMBLY(STERN C	4		
11	230	4614	FLYWHEEL ASSEMBLY(INBOARC	1		
12		76850A 2	COUPLING ASSEMBLY	1	MCM 228	
13	16	32808	STUD, COUPLER TO FLYWHEEL	6	MCM 228	
14	12	34567	WASHER, COUPLER TO FLYWHE	6	MCM 228	
15	11	34933	NUT, COUPLER STUDS TO FLYW	6	MCM 228	
16	13	39131	LOCKWASHER, FLYWHEEL SCR	6		
17	10	49845	SCREW, FLYWHEEL TO CRANKE	6		
18		70637	DRIVE PLATE, FLYWHEEL(MCM :	1		
18		47608	DRIVE PLATE, FLYWHEEL(MIE 2:	1		
19	10	35091	SCREW, DRIVE PLATE TO FLYW	6		
20	13	35048	LOCKWASHER, DRIVE PLATE SC	6		
21	614	3595	CONNECTING ROD ASSEMBLY	8		
22	10	52220	BOLT, CONNECTING ROD CAP	16		
23	11	37493	NUT, CONNECTING ROD CAP E	16		
24	23	52221	BEARING SET (4 PAIR), CONNEC	1		
24	23	52222	BEARING UNIT (PAIR), CONNECT	AR		
24	23	52223	BEARING UNIT (PAIR), CONNECT	AR		